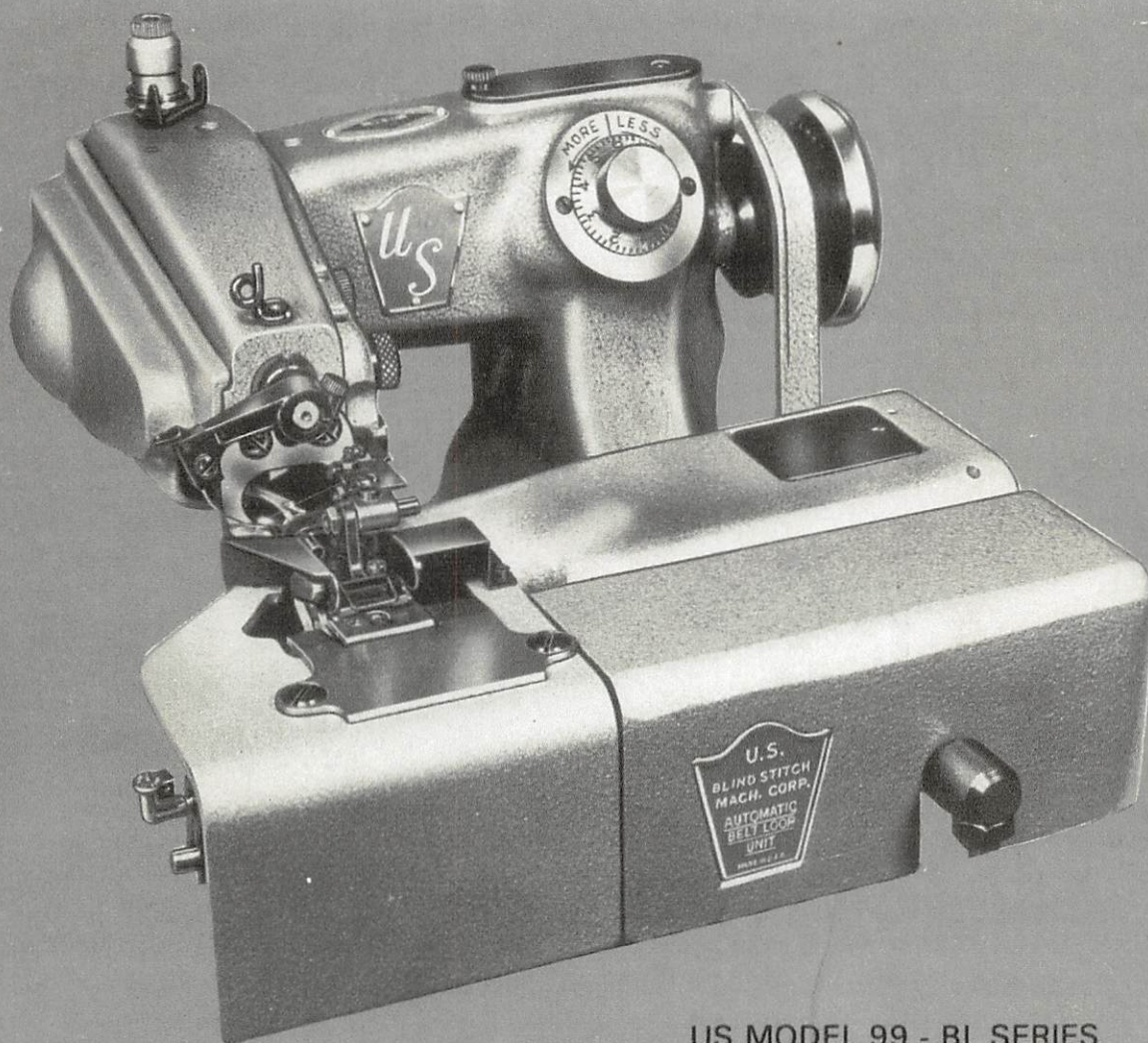




PARTS CATALOG FOR U.S. AUTOMATIC BELT LOOP UNIT



US MODEL 99 - BL SERIES

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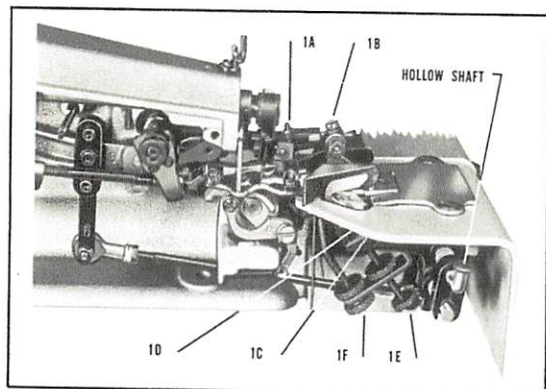
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PARTS LISTING FOR U.S. TRIMMING DEVICE



INSTRUCTIONS FOR SETTING FEEDER & KNIVES

1A—Top Aux. Feeder Adjusting Screws. Loosen nut and turn screw to adjust depth of feeder. Caution: don't set too low as it will cause Feed Lever wear. Depth of Feeder should be set to hold two (2) ply of goods lightly. Aux. Feeder should be heeled so that point of Feeder is higher. This will allow Folder to rise when overlap goes through.

1B—Adj. screw for positioning and centering feeder.

1C—For removing lower knives when replacing, set edge of knives even with folder.

1D—Screws (#209-1) for removing and adjusting top knives.

1E—Screw adjustment for raising and lowering folder. Caution: don't set folder too low as rib will cause wear.

1F—Folder pressure adjustment screw.

CAUTION: 1. MACHINE NOT TO EXCEED 2000 RPM. 2. MOTOR MUST BE 1725 RPM (2½" PULLEY). 3. OIL FREQUENTLY—ADD A FEW DROPS OF OIL BETWEEN KNIVES DAILY. 4. STITCH LENGTH SHOULD NOT BE CHANGED AS IT WILL AFFECT TRIMMER.

REFERENCE NUMBER*

DESCRIPTION

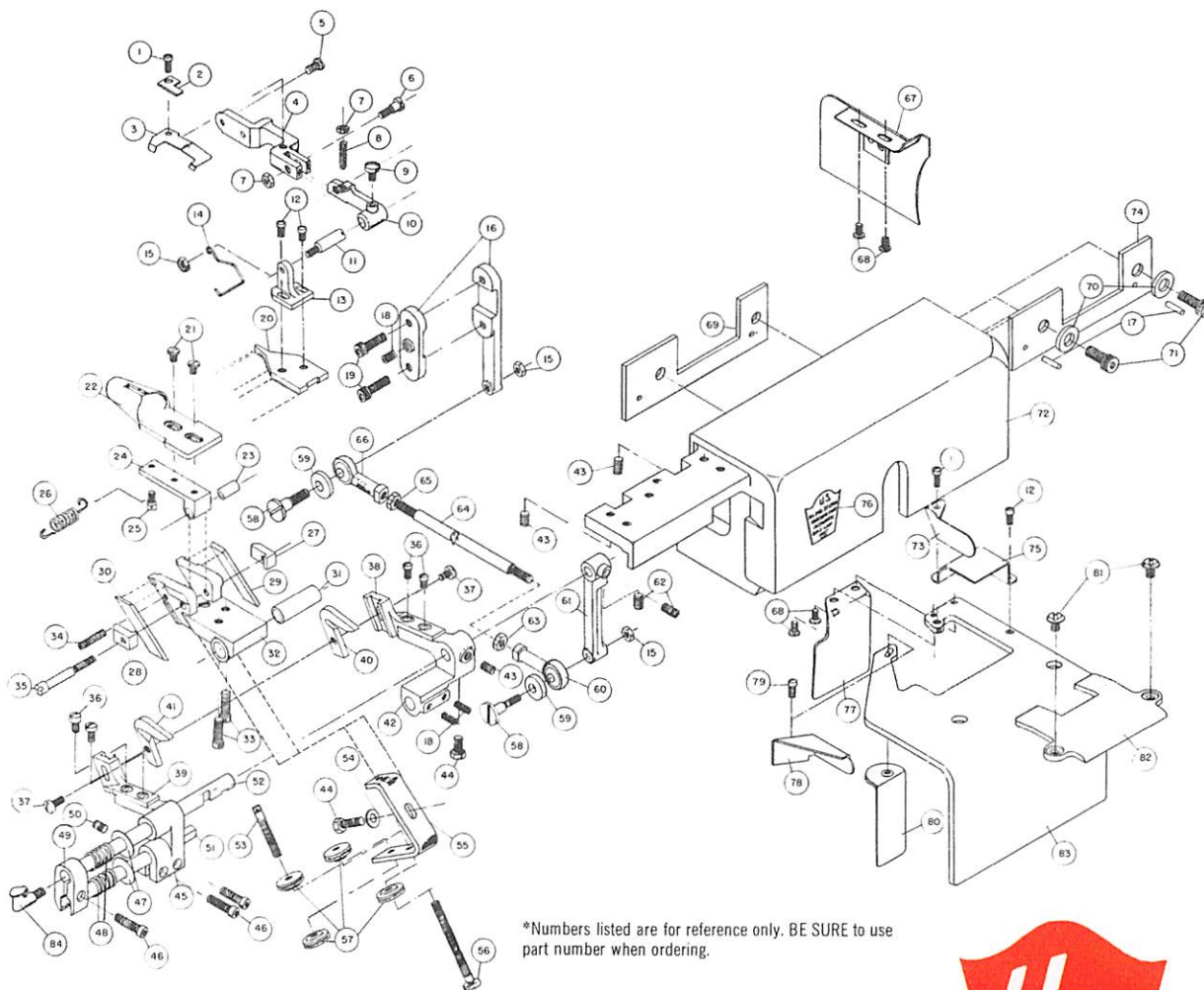
PART NUMP

1.	Screw For 200 & 224	203-A1
2.	Retainer Plate (Feed Bar)	201-AZ
3.	Spring Tension Feed Bar	201A
4.	Rear Top Feed Bracket	200
5.	Top Feed Bracket Screw	1101
6.	Shoulder Screw For 200 & 201	200-2A
7.	Nut (Top Feed & Front Feed Screws)	201-IN
8.	Front Feed Set Screw	201-1S
9.	Pan Hd Screw (Top Feed Bracket)	201-S
10.	Front Top Feed Bracket	201
11.	Front Top Feed Mounting Stud	202-1
12.	Screw - Mounting (Specify Size Machine)	217-IN
13.	Feed Brace	202-B
14.	Tape Guide (Filler-Buckram)	202BSN
15.	Hex Nut 9-40 For 216AR & 202-1	1701
16.	Carrier, Oper Lever	215 UNIT
17.	Groov Pin For 230	1663
18.	10-32 Soc Set Screw For 215 Unit	1814
19.	10-32 Soc Hd Cap Screw For 215 Unit & 210RS	215-A2
20.	Top Feed (Specify Size 5/16 - 3/8 7/16 - 1/2	202A(SIZE)
21.	Screw Folder Mounting	217H
22.	Folder (Specify Size 5/16 - 3/8 7/16 - 1/2 also opening ABC	207(SIZE)
23.	Bushing For 207BNF	207-B-1
24.	Folder Adj. Block	207BNF
25.	Eye Screw For 207BNF	207BFS
26.	Spring For Folder Block	1171
27.	Knife Clamp Right	211-R
28.	Knife Clamp Left	211-L
29.	Lower Knife Right	1351
30.	Lower Knife Left	1352
31.	Bushing For 206 Block	206B
32.	Knife Block (Specify Size) 5/16 - 3/8 - 7/16 - 1/2	206(SIZE)
33.	Soc Cap Screw For 206 Knife Block	231
34.	Soc Set Screw For 206 Knife Block	206SS
35.	Knife Clamp Screw(Specify Size) For 5/16-3/8	211-1
	For 7/16-1/2	211-2
36.	Screw For 210 NR & 210 NL	216-S1
37.	Screw Upper Knife Clamp	209-1
38.	Knife Carrier Right	210-NR
39.	Knife Carrier Left	210-NL
40.	Upper Knife Right	1348
41.	Upper Knife Left	1349

U.S. BLIND STI

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EXPRESS STREET and SKYLINE DRIVE, PLAINVIEW



*Numbers listed are for reference only. BE SURE to use part number when ordering.

USE ONLY GENUINE U.S. PARTS TO PROTECT YOUR U.S. BELT LOOP MACHINE AND CUTTER ATTACHMENT.

REFERENCE NUMBER*	DESCRIPTION	PART NUMBER
42.	Knife Carrier Support Right	210RS
43.	Screw For 225 & 210RS	214SS
44.	Hex Hd Cap For 210RS & 207ANN	207ANS
45.	Knife Carrier Support Left	210LS
46.	Screw For 210-LS & 212-C	212-2S
47.	Washer For 221	1053
48.	Knife Spring	221
49.	Slide Clamp	212-C
50.	Screw For 210LS	210-RS-1
51.	Secondary Stud Knife Block	219-B
52.	Shaft, Knife Block	219-A
53.	Screweye Stud	206-INE
54.	Washer For 207ANS	207ANW
55.	Folder Adj Bracket	207-ANN
56.	Adj Stud For 207ANN-207ANS BIK 207KN	207 ANS
57.	Knurled Adj Nut For 207-ANS	206-INE-1
58.	Rod End Shoulder Screws	216-AR
59.	Feld Washer For 216-AR	222A
60.	Rod End Bearing R.H. THD	216B
61.	Knife Shaft Lever	214-C
62.	Set Screw For P/N 214-C	1331
63.	Tie Rod Nut For 216-B	1008
64.	Tie Rod (Specify size of machine)	216
65.	Tie Rod Nut L.H., For 216-A	216 - ILN
66.	Rod End Bearing	216-A
67.	Tie Rod Shield Unit	217A-B Unit
68.	Screw For 217A-B 7NIT & 228	228SNP
69.	Support Shim BLP Frame	230-1
70.	Flat Washer Support Shim	1054
71.	Screw BLP Frame Mounting	10014
72.	Main Frame	225
73.	Chip Guard Right	224
74.	Support Plate For 225	230
75.	Upper Chip Guard Right (Specify size) 5/16 & 3/8 7/16" 1/2"	204ANS
76.	I.D. Plate Trimmer Main Frame	200-ID
77.	Lower Guard Plate Right	228
78.	Lower Guard Plate Left	203A
79.	Screw Mounting 203A	216-S
80.	Lower Guard Plate Left 227 227-1	227
81.	Screw Work Plate	203NES
82.	Work Plate Shield (Specify Size) 5/16-3/8-7/16-1/2	203NE (Size)
83.	Work Plate	203NEB
84.	Oil Cup	232

CONTINUED—

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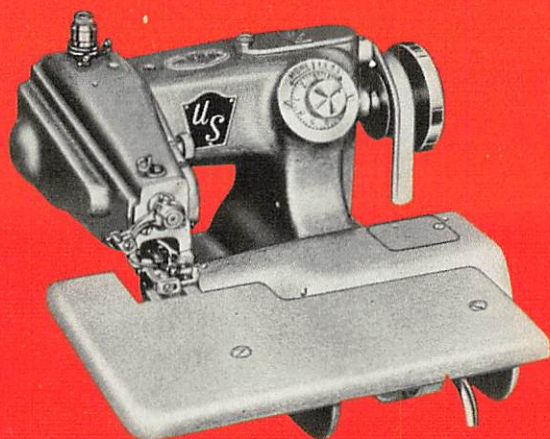
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trouser manufacturers

U.S. BLINDSTITCH has available other models for special application on boys', men's and ladies' slacks, trousers, etc. Applications also developed to customer specifications. Write or send samples.



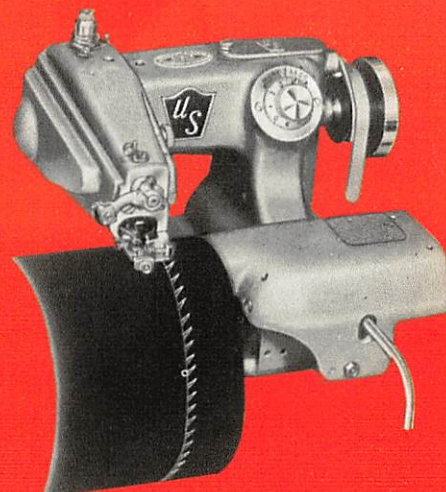
U.S. MODEL 99-WB SERIES

FELLS TROUSER CURTAINS with an elasticized stitch that will not break compensating rib permits stitching over pockets, without penetrating pocket or skipping a stitch. Perfect on knits & wovens.

Sub-Classes

99-WB Dress Trousers
99-WB-1 Slacks & Casual Pants
(Knits, Corduroy, etc.)

Other Models. Available for extreme heavy denims, etc.



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For Felling Light to Mediumweight Slack and Trousers Bottoms, single turn, cuff or cuffless. Excellent for Knits — Features wide overcast stitch that prevents raveling edges.

U.S. MODEL 99-PB-1 SERIES

Exclusive Model for extreme lightweight knit and woven trouser cuffs — single or turn-under finish.

U.S. MODEL 99-PBW SERIES

U. S. developed for heavyweight trouser, dress or work denims, etc. . . . will take lap seams with ease.

*These models can be obtained with small cylinders.



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